OPERATION, SAFETY AND CONSTRUCTION

Advanced Operations and Maintenance System

- Gas Control Department uses sophisticated computer and technology equipment to monitor the pipeline 24 hours a day, 365 days a year
- Cathodic protection system is used to actively prevent potential corrosion
- Aerial patrols and field inspections are used to monitor pipeline right of way
- Internal inspections are performed to ensure the ongoing integrity of the pipeline
- Above-ground pipeline markers are placed along the right of way to alert the public of the presence of a pipeline
- Public awareness programs are conducted for landowners, elected officials, emergency responders and others
- Training programs are hosted for local emergency response providers

KNOW WHAT'S BELOW. CALL BEFORE YOU DIG.

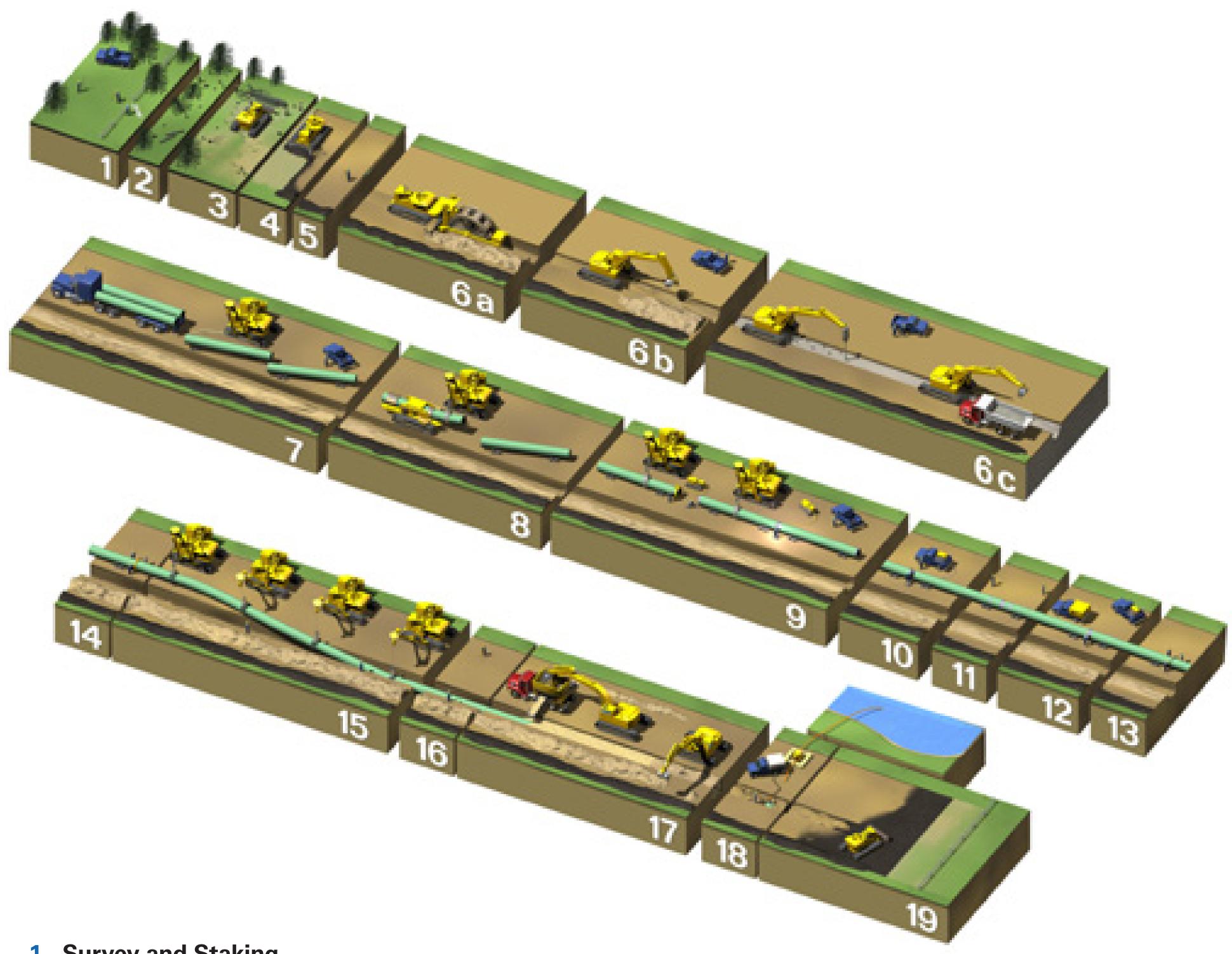
State law requires anyone planning to excavate or dig near a pipeline to contact One-Call to have all underground utilities located and marked, free of charge. Call 8-1-1 or contact your state call center at least two days before you dig.





OPERATION, SAFETY AND CONSTRUCTION

Typical Pipeline Construction Sequence



- 1. Survey and Staking
- 2. Clearing
- 3. Front-End Grading
- 4. ROW Topsoil Stripping
- 5. Restaking Centerline of Trench
- 6a. Trenching (wheel ditcher)
- 6b. Trenching (backhoe)
- 6c. Trenching (rock)
 - 7. Stringing Pipe
- 8. Field Bending Pipe
- 9. Line-Up, Initial Weld
- 10. Fill & Cap, Final Weld

- 11. As-Built Footage
- 12. X-Ray Inspection, Weld Repair, if necessary
- **13.** Coating Field Welds
- 14. Inspection & Repair of Coating
- 15. Lowering Pipe into Trench
- 16. As-Built Survey
- 17. Pad, Backfill, Rough Grade
- 18. Hydrostatic Testing, Final Tie-in
- 19. Replace Topsoil, Final Clean-Up, Full Restoration



OPERATION, SAFETY AND CONSTRUCTION

Safety is a Core Value

- Dominion Energy is an industry leader in pipeline safety and related infrastructure integrity programs.
- Pipeline projects are designed, constructed, tested, maintained and operated to the highest safety standards, as required by federal law.
- All construction activities (pipe handling, loading, unloading, installation and testing) will be monitored and inspected.
- The pipelines are pressure-tested with water, called a hydrotest, before being placed into service; this testing is conducted in accordance with standards set by the U.S. Department of Transportation's Pipeline and Hazardous Materials Safety Administration.



Typical Construction Right of Way

